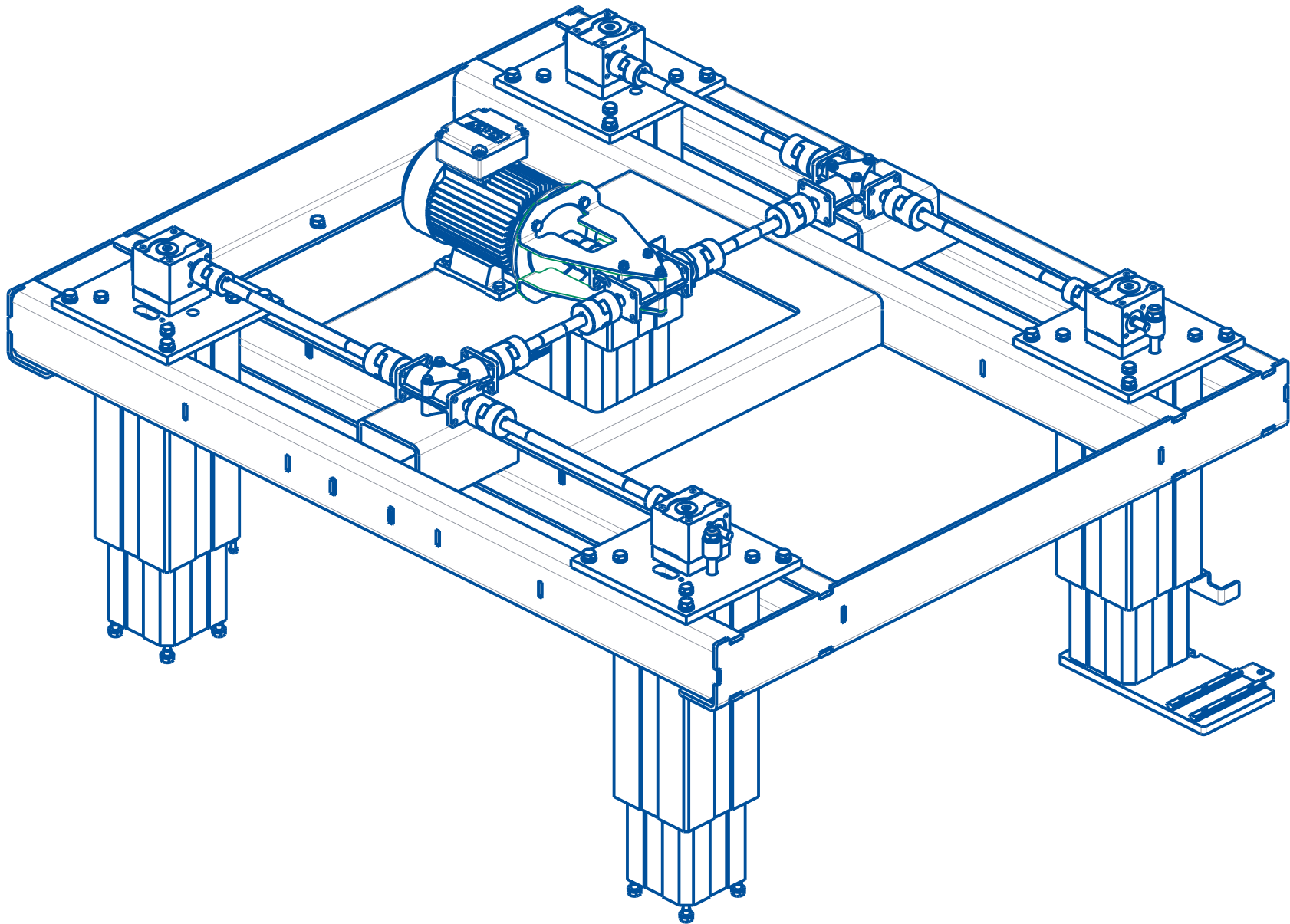
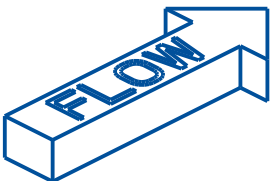
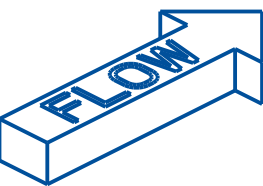
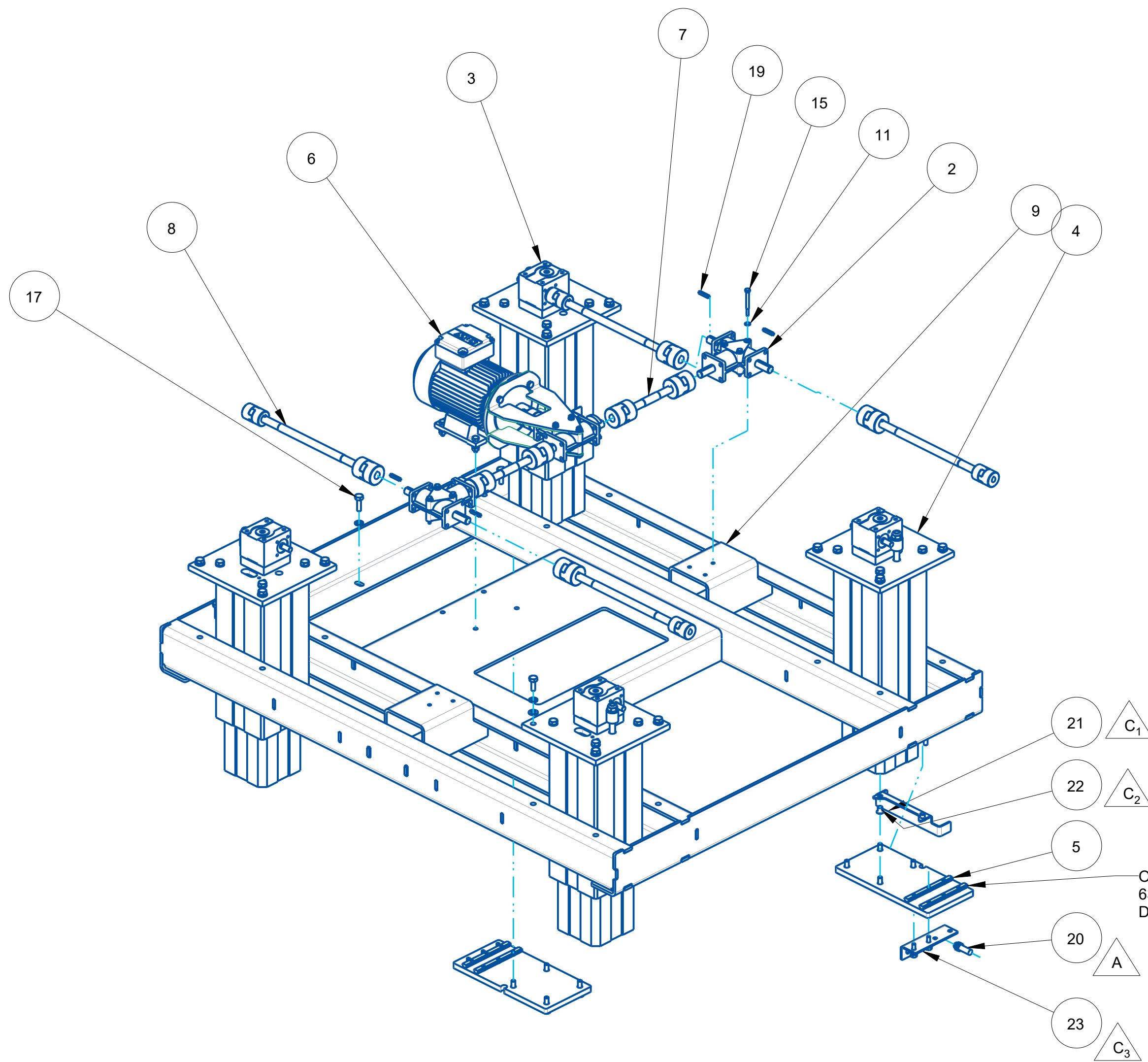


ITEM	QTY	DESCRIPTION	PART NUMBER
1	1	INSERT THREADED M6x1 INT M10x1.5 EXT 10.5 mm LG	09-036352-4100-0
2	2	MITER GEARBOX, 2:1, FM-625	U5000203P
3	2	ASSY, TAA ACTUATOR, 200 MM, RH	U5000942M_CFG6
4	2	ASSY, TAA ACTUATOR, 200 MM, LH	U5000942S_CFG6
5	2	ASSY, FRONT SUPPORT PLATE	U5009215M_CFG1
6	1	ASSY, CARTON FEEDER HEIGHT DRIVE	U5007825M
7	2	ASSY, DRIVE SHAFT 16 & 16	U5007850M
8	4	ASSY, DRIVE SHAFT 11 & 16	U5007851M
9	1	BASE FRAME, FEEDER LIFT, CAN	U5007852M
10	16	M10 FLAT WASHER DIN125A SS	U6002510P_EXP
11	6	M6 STD SPRING LOCK WASHER SS	U6002563P_EXP
12	30	M10 STD SPRING LOCK WASHER SS	U6002565P_EXP
13	1	HEX NUT, M6X1 SS	U6002617P_EXP
14	1	SCREW HHCS, M6x30 SS	U6002743P_EXP
15	6	SCREW HHCS, M6x60 SS	U6002749P_EXP
16	16	SCREW HHCS, M10x25, FULLTHRD SS	U6002784P_EXP
17	6	SCREW HHCS, M10x30 SS	U6002785P_EXP
18	8	SCREW HHCS, M10x40 SS	U6002787P_EXP
19	6	EXP" KEY, 5 x 5 x 30 WITH SQUARE ENDS, (STN STL)	U6003519P_EXP
20	1	INDUCTIVE PROX, M12x1	U5001082P
21	1	FLAG, HOMING SENSOR, FDR	U5024270M
22	2	CAP SCREW, M10 X 12, LOW PROFILE	U5024271P
23	1	BRACKET, HOMING SENSOR, FDR	U5024272M



-				NOTICE: THIS DRAWING AND ALL DATA, DESIGNS, STRUCTURES AND DESCRIPTIONS SHOWN THEREON ARE OUR PROPERTY. ALL PATENTABLE AND/OR COPYRIGHTABLE MATTER THEREON HAS BEEN PROTECTED BY APPLICATIONS FOR PATENT AND/OR COPYRIGHT. THIS DRAWING IS LOANED FOR A SPECIFIC PURPOSE AND MUST BE RETURNED ON DEMAND, AND MAY NOT BE COPIED, REPRODUCED, OR DUPLICATED IN WHOLE OR IN PART, WITHOUT OUR SPECIFIC AUTHORIZATION IN WRITING.			
-				1250M MACHINE	5031 SERIAL NUMBER	CARTON FEEDER SUB ASSEMBLY	RH MACHINE REMARKS
C				UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS MILLIMETER, DO NOT SCALE DRAWING GENERAL TOLERANCE: HOLE, SLOT H12 OTHERS h12 CONCENTRICITY ±0.02 PERPENDICULARITY ±0.02/CM ANGULARITY ±0.25° BREAK SHARP CORNERS REMOVE ALL BURRS FINISHED SURFACES 3.2 √(125)			
B				DRW BY: S.SALM DATE: 01-OCT-06			
A				TITLE: ASSY, FEEDER LIFT			
REV.				1/8 SCALE	Development LEVEL	C DRW. SIZE	U5007849M
				MeadWestvaco Packaging Systems Atlanta, Georgia Deols, FRANCE			
				C REV			
				N/A VER			
				1/2 SHEETS			



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1250M MACHINE		5031 SERIAL NUMBER		CARTON FEEDER SUB ASSEMBLY		RH MACHINE REMARKS	
UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS MILLIMETER, DO NOT SCALE DRAWING						MATERIAL: SEE BOM	
GENERAL TOLERANCE: HOLE, SLOT H12 OTHERS j12		CONCENTRICITY ±0.02 PERPENDICULARITY ±0.02/CM ANGULARITY ±0.25°				BREAK SHARP CORNERS REMOVE ALL BURRS FINISHED SURFACES 3.2 √(125)	
DRW BY: S.ALM				CHK'D :		ENGR. BY : M. FLAGG	
DATE: 01-OCT-06				DATE :		DATE :	
TITLE: ASSY, FEEDER LIFT						Packaging Systems Atlanta, Georgia Deols, FRANCE	
1/8 SCALE	Development LEVEL	C DRW. SIZE	DRW. N°			U5007849M	C REV